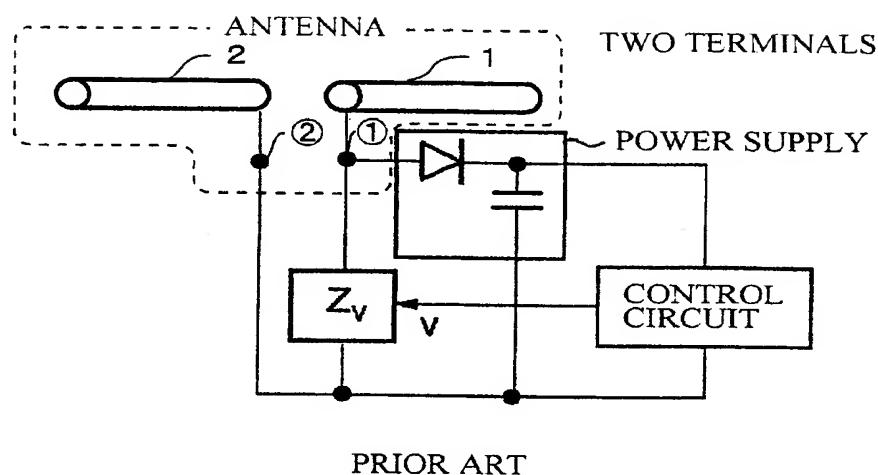
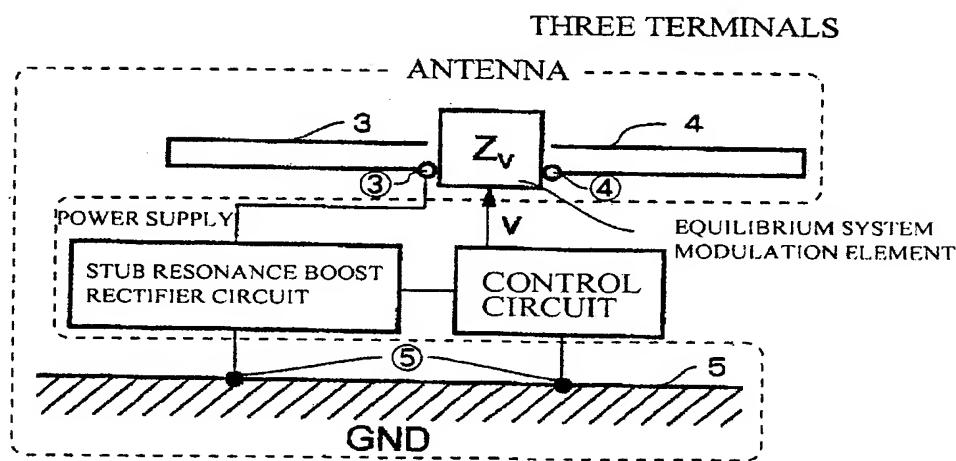


FIG.1



PRIOR ART

FIG.2



PRESENT INVENTION

FIG. 3

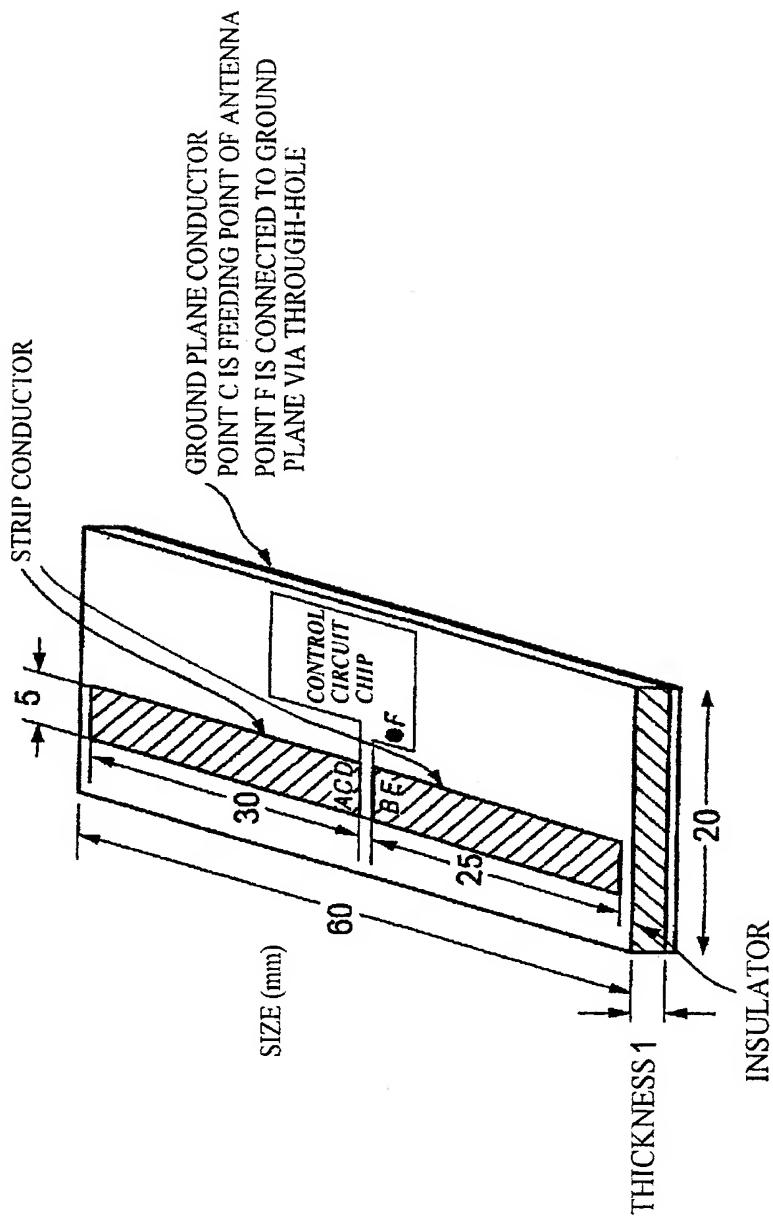


FIG. 4

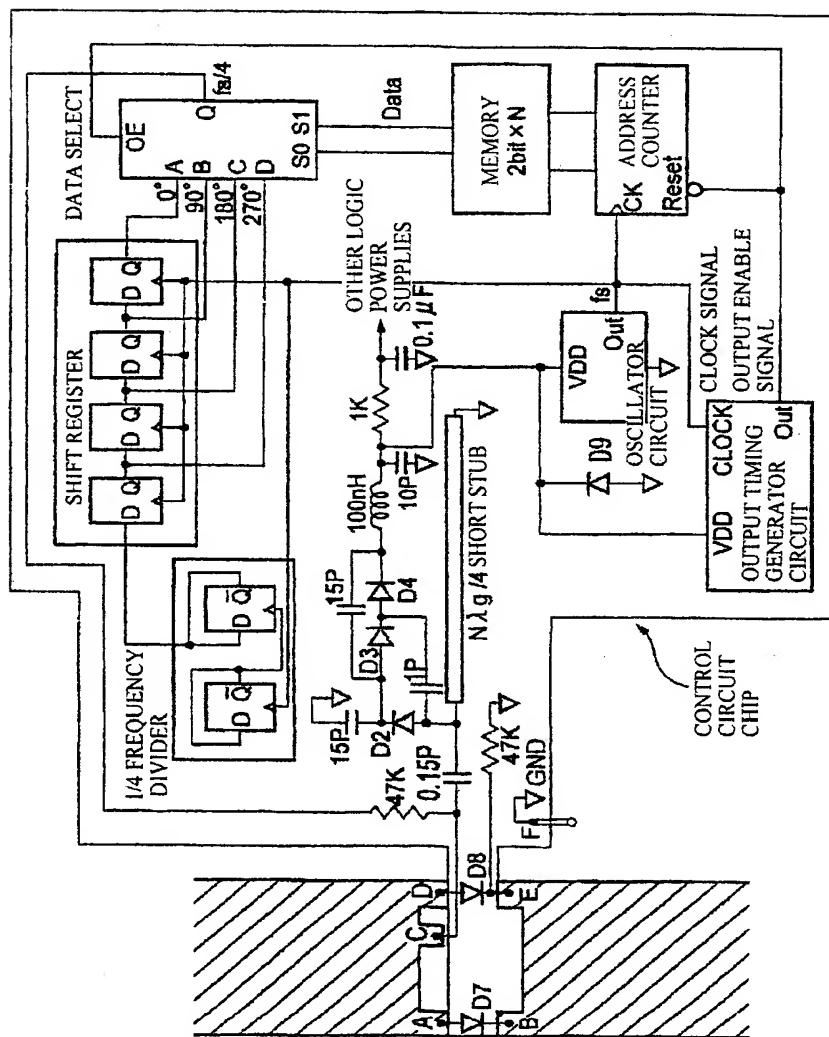


FIG. 5

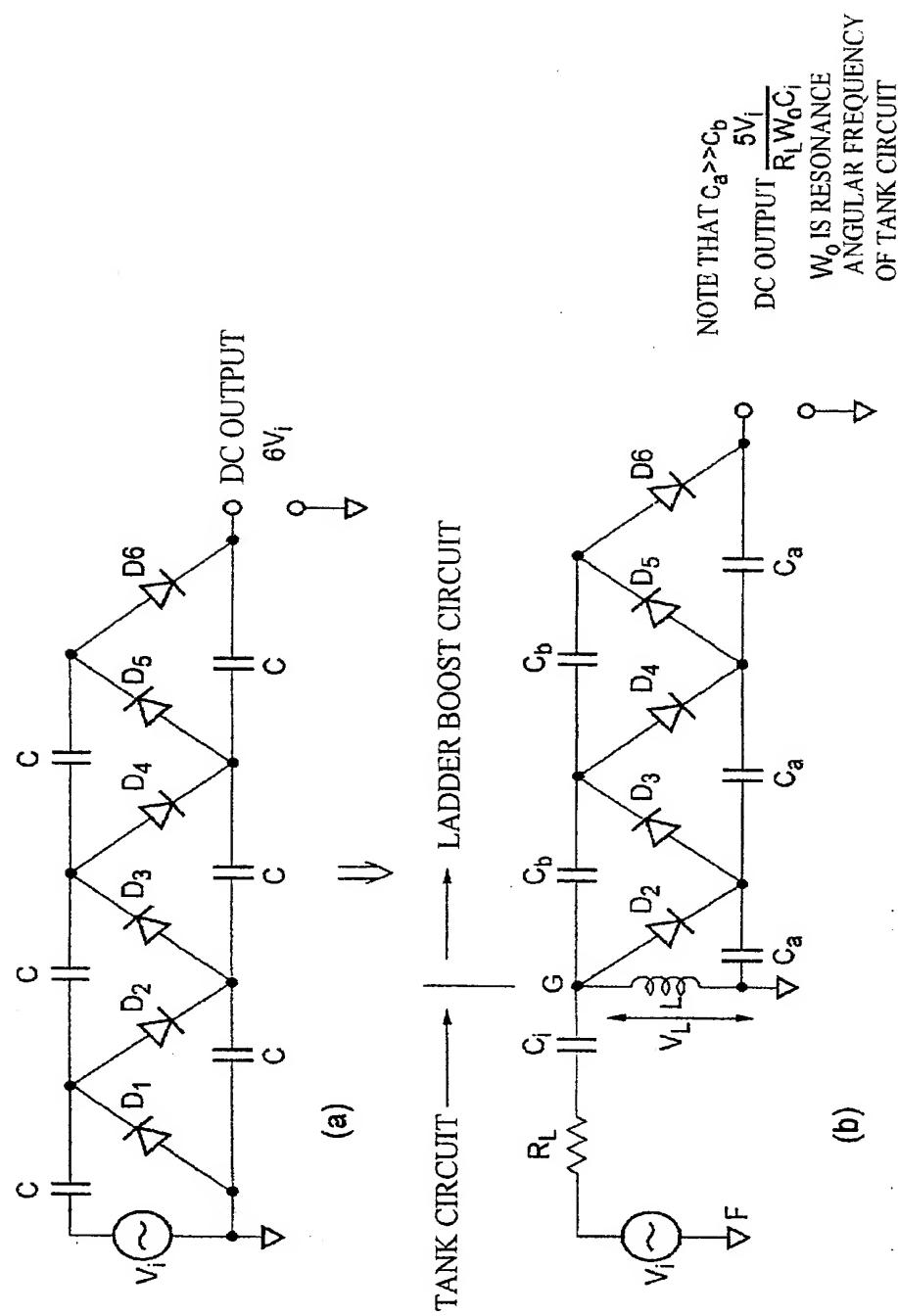


FIG.6

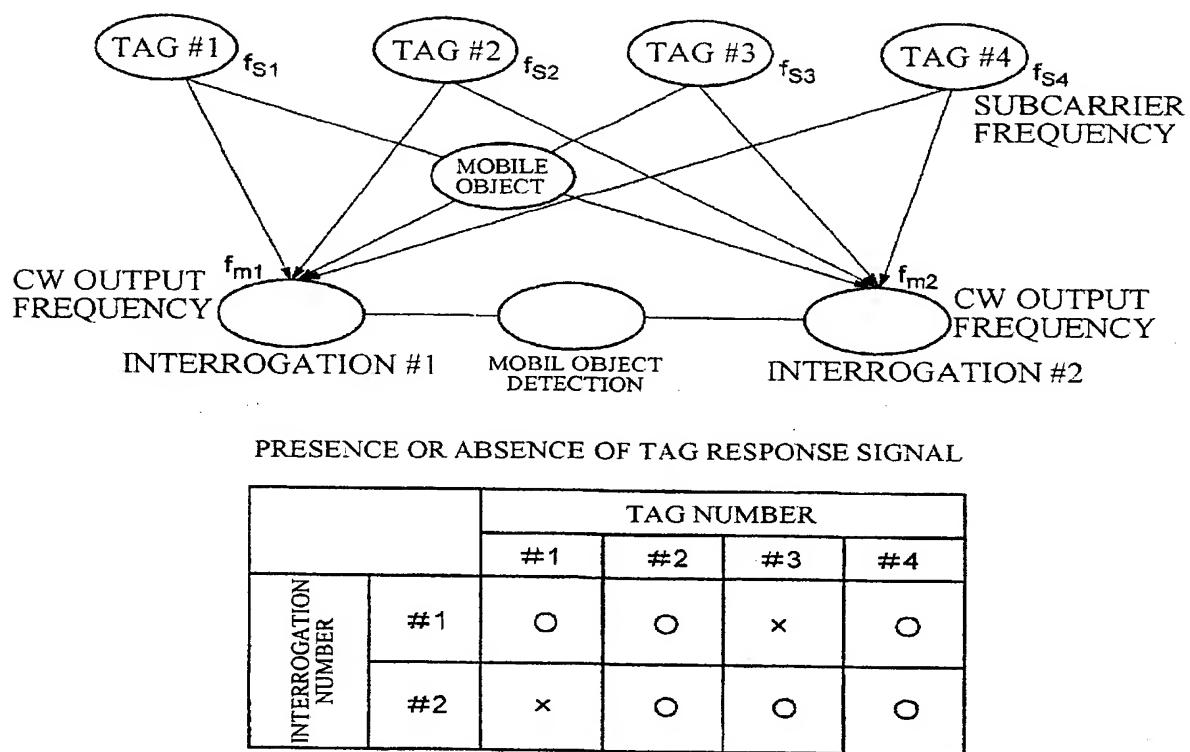


FIG. 7

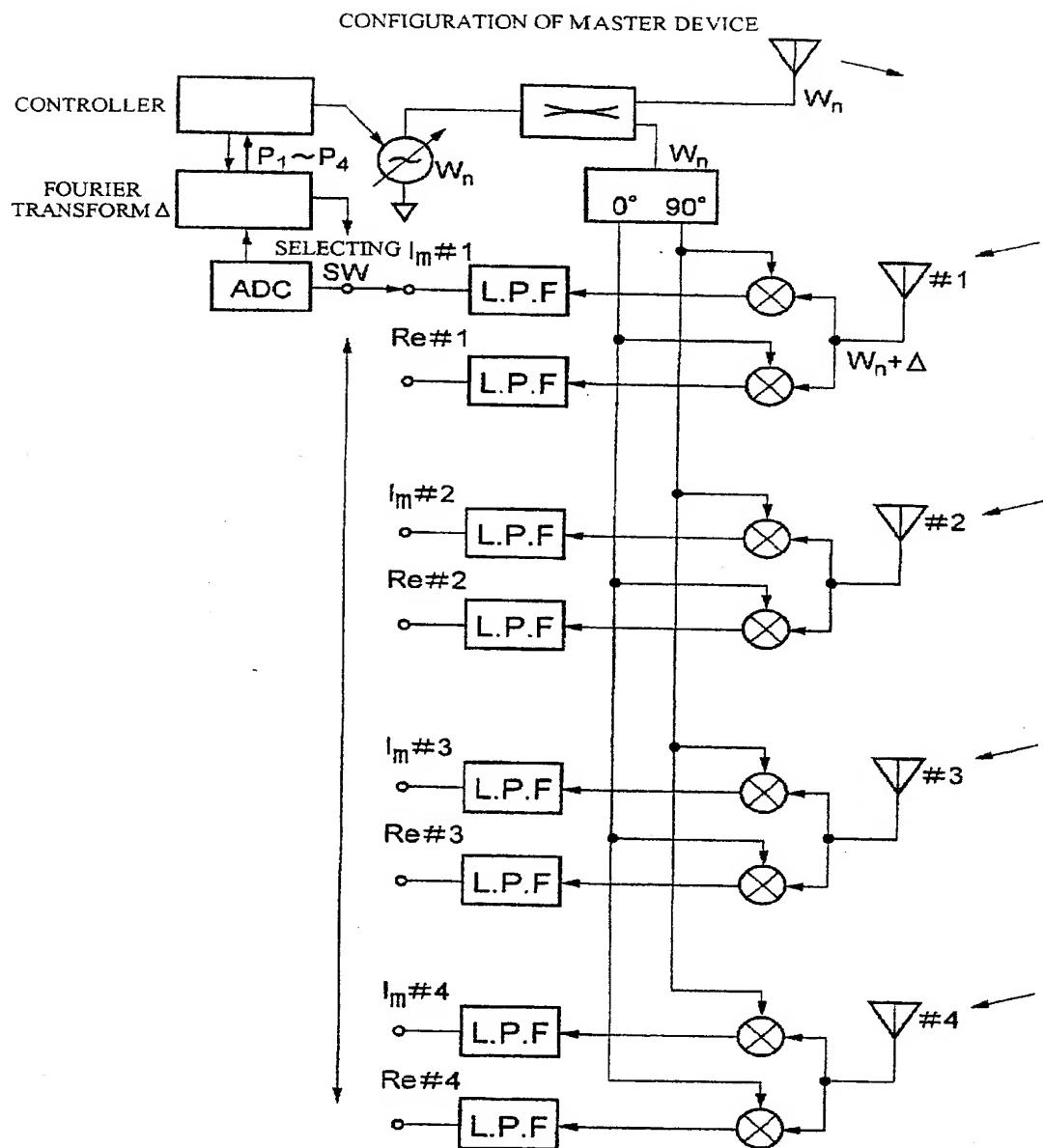


FIG.8

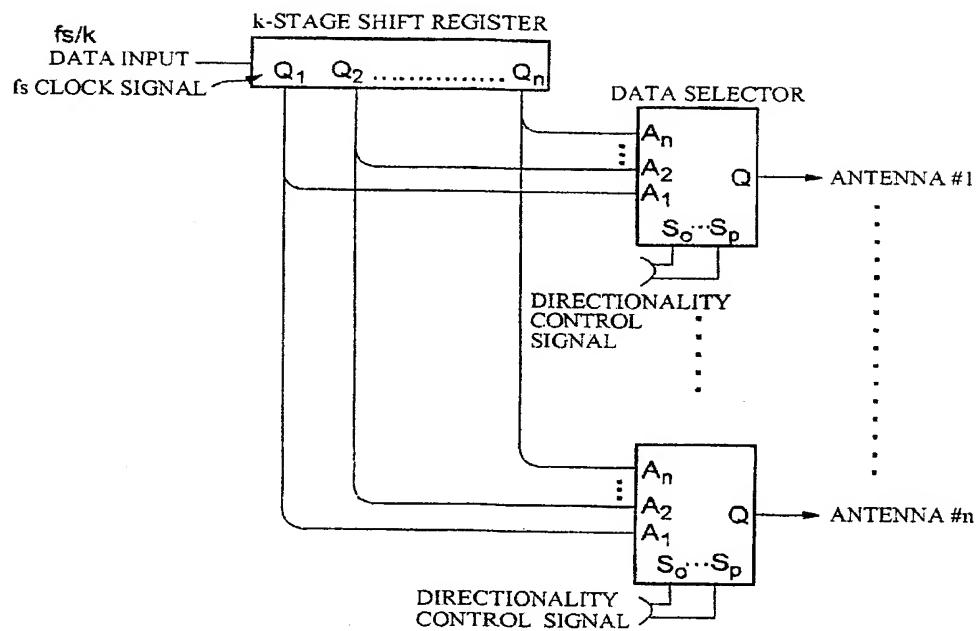


FIG.9

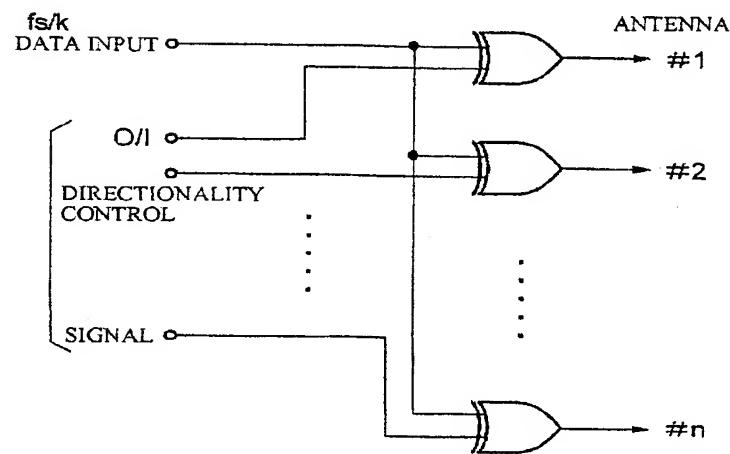


FIG. 10

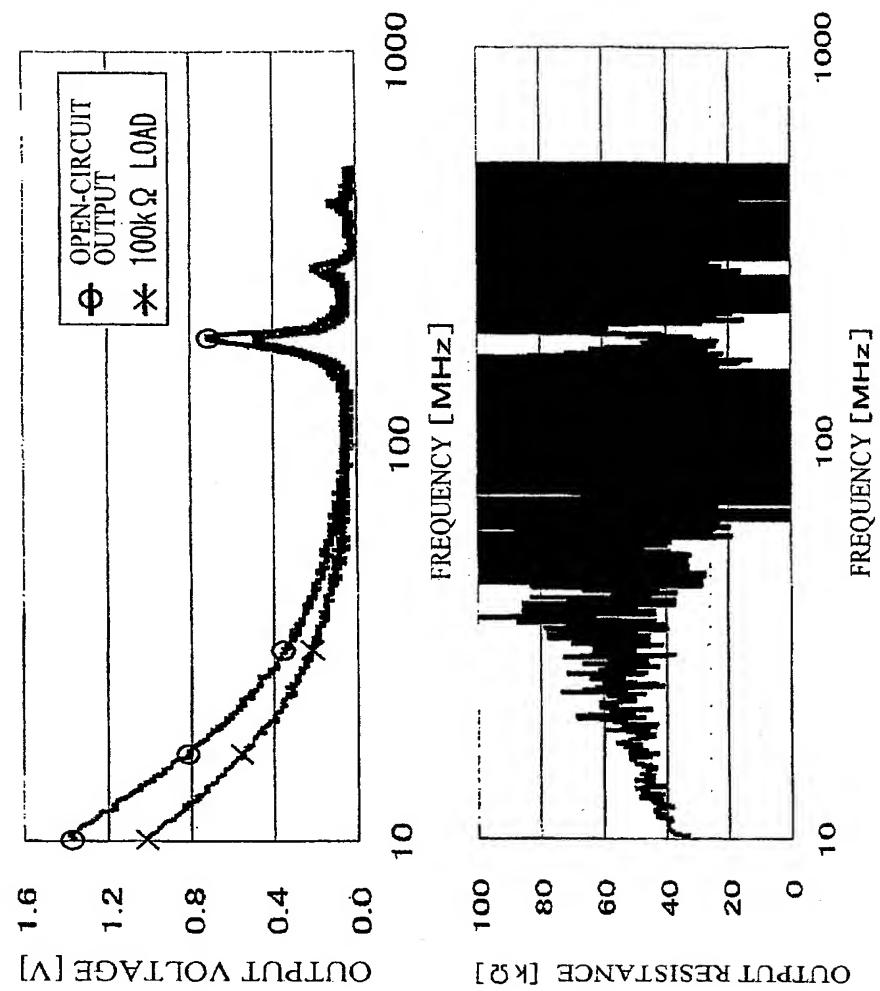


FIG. 11

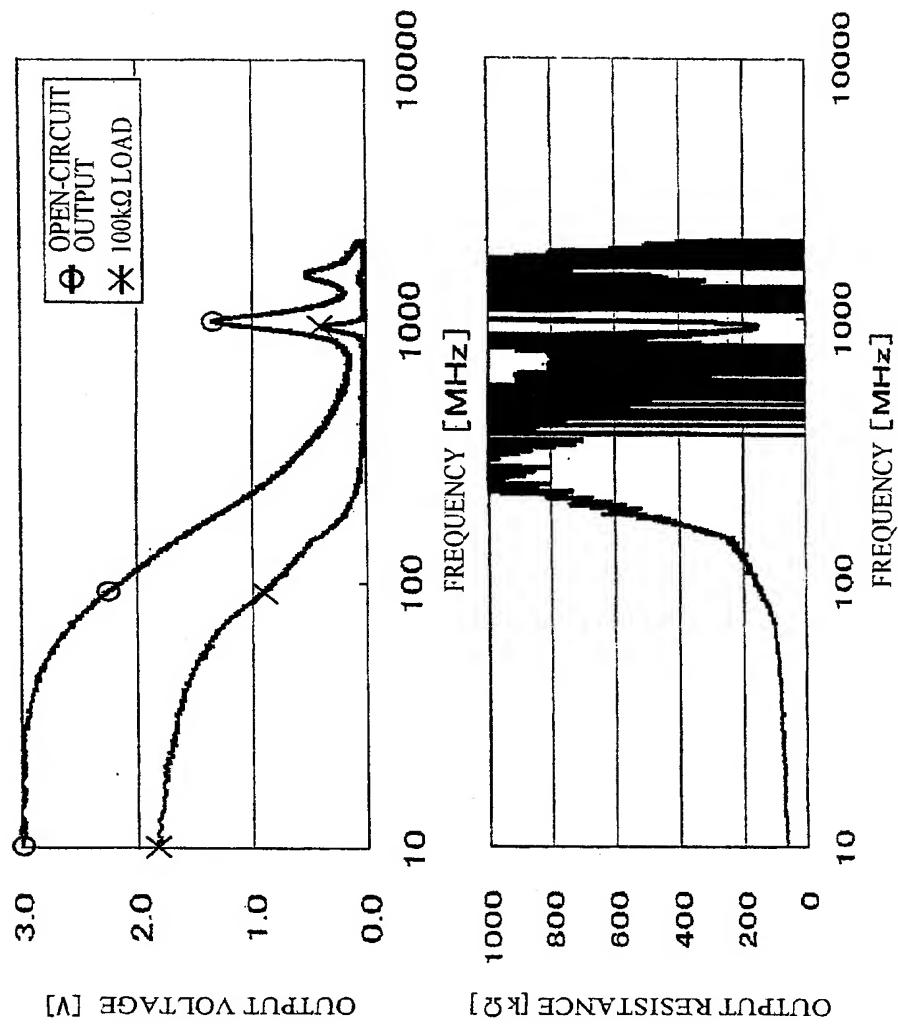


FIG. 12

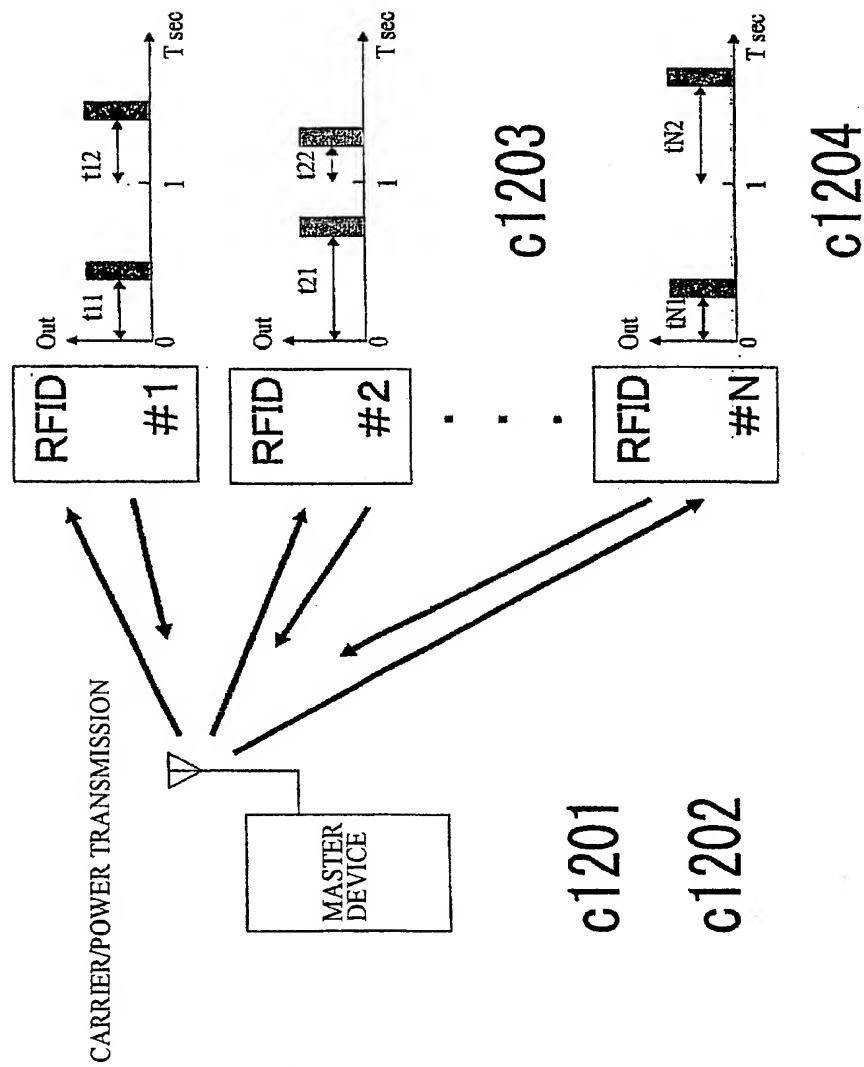


FIG. 13

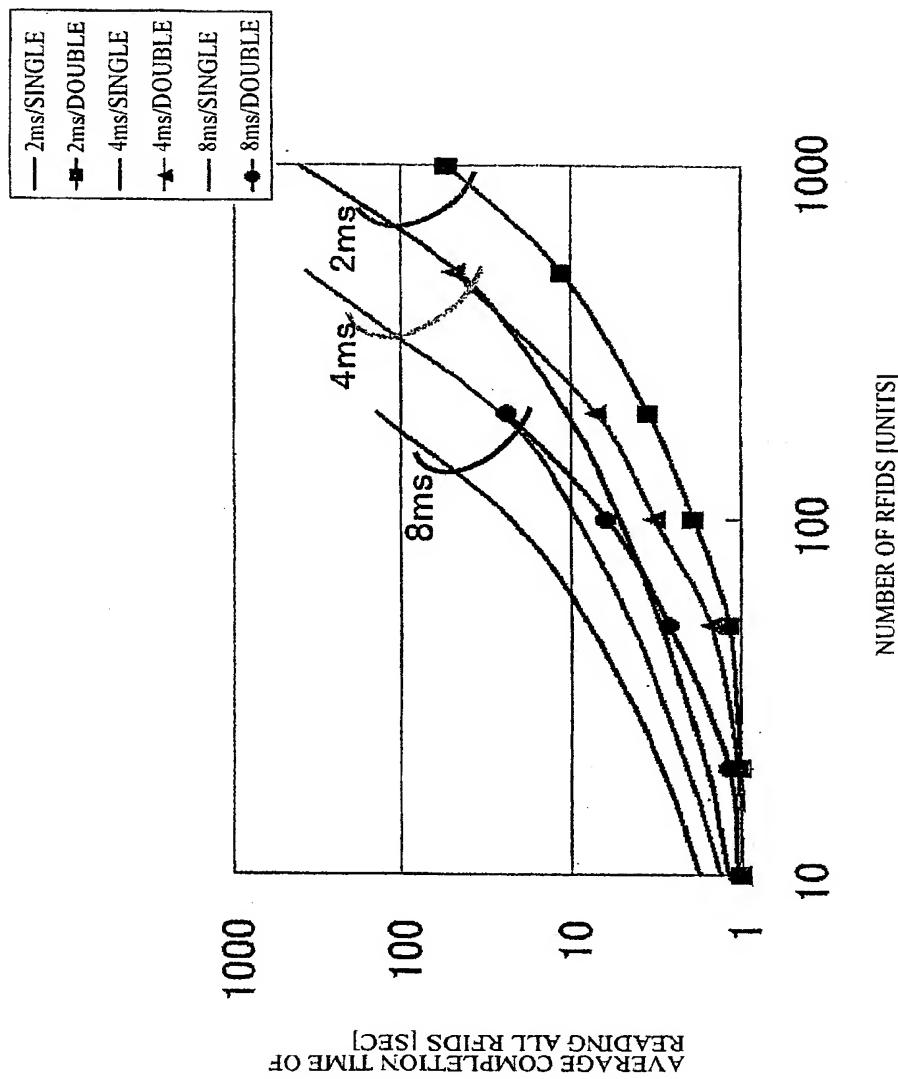


FIG. 14

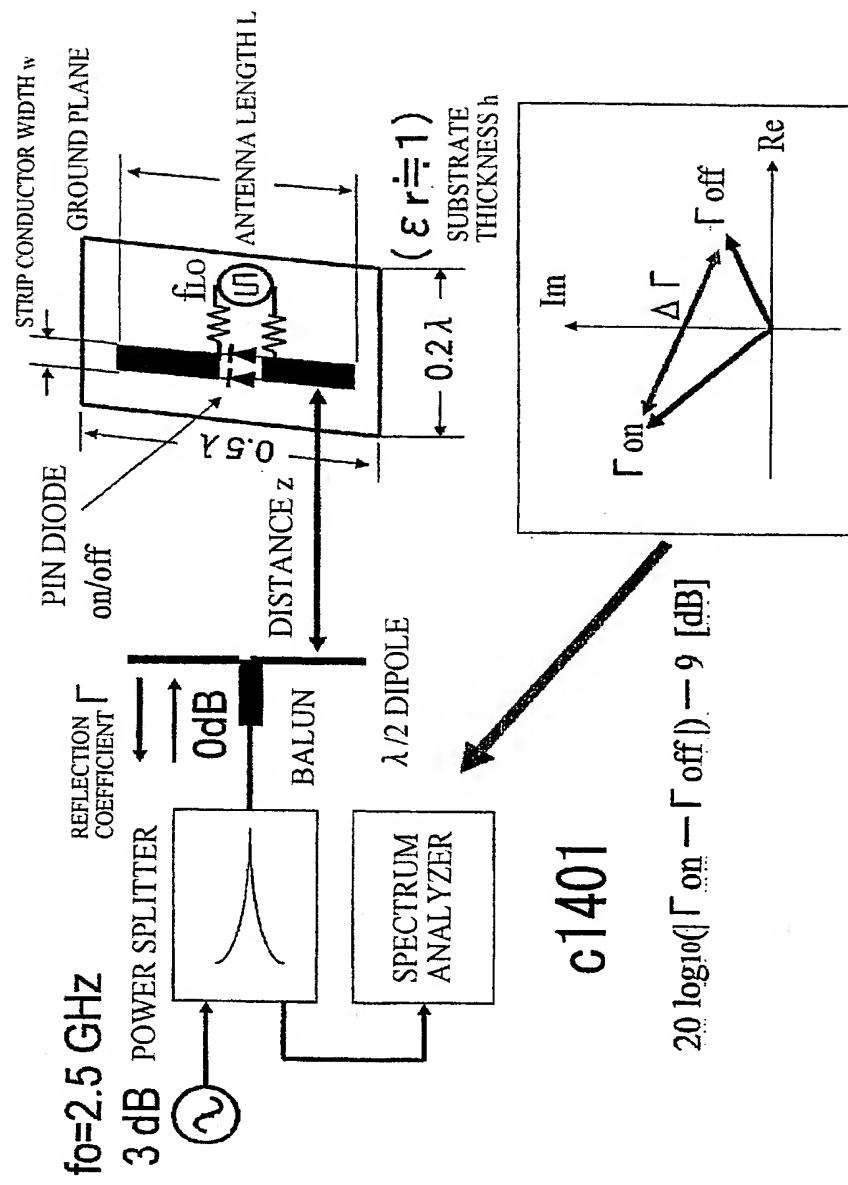


FIG. 15

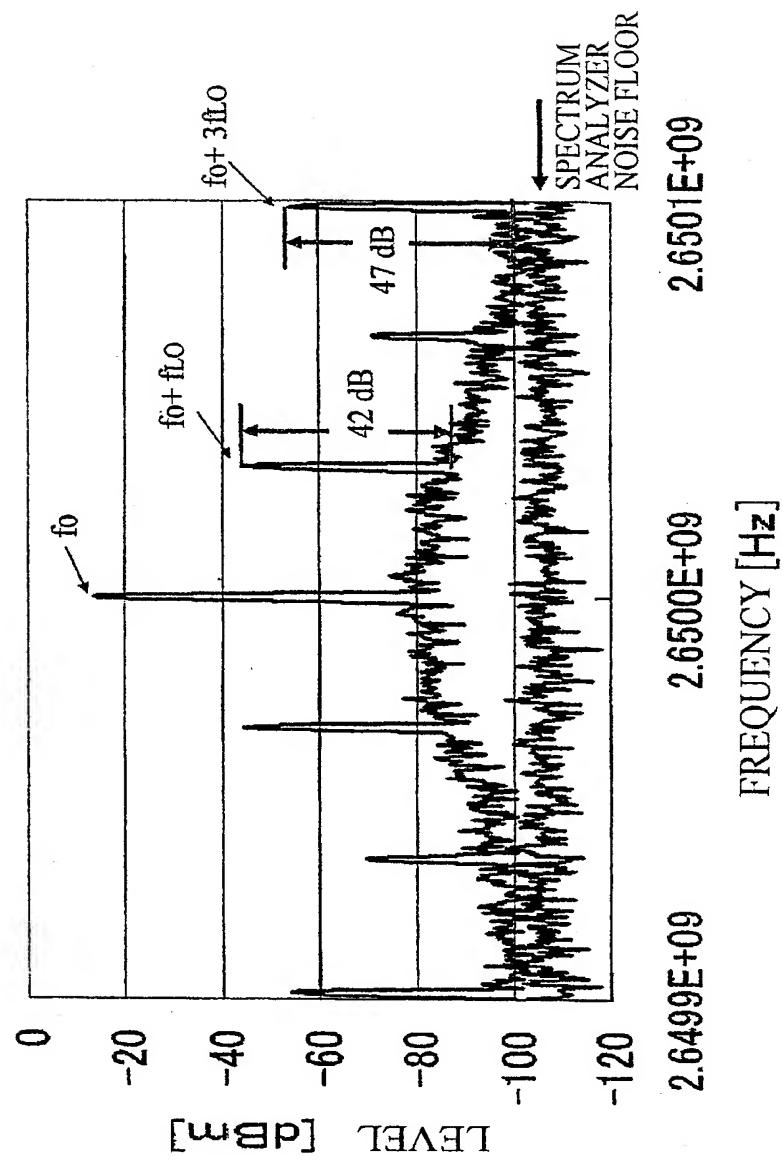


FIG. 16

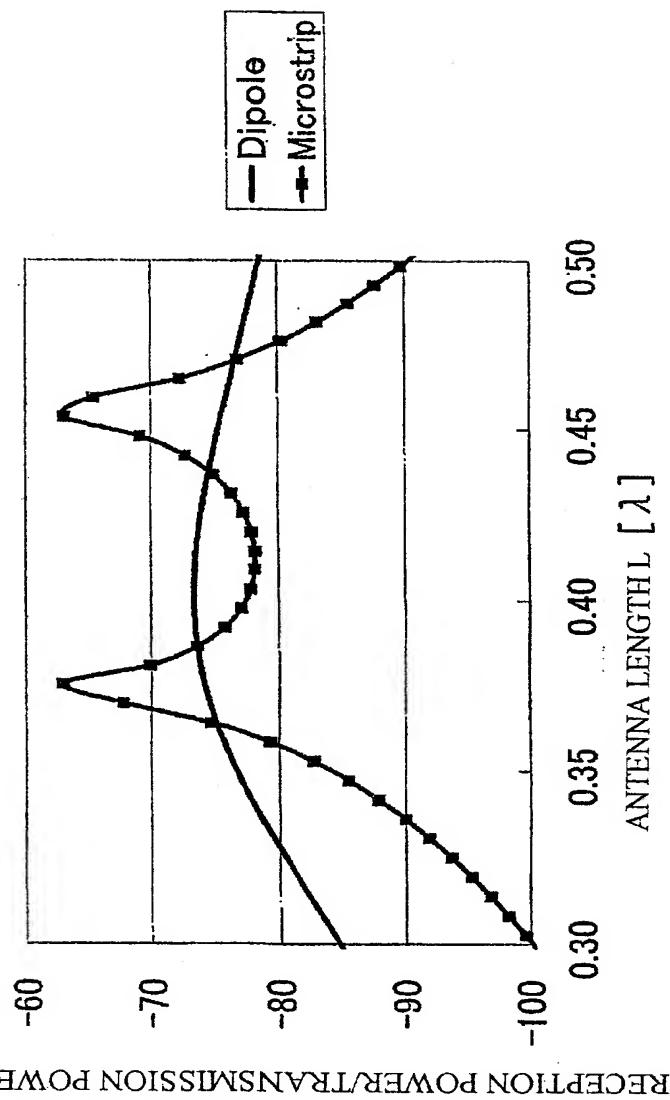


FIG. 17

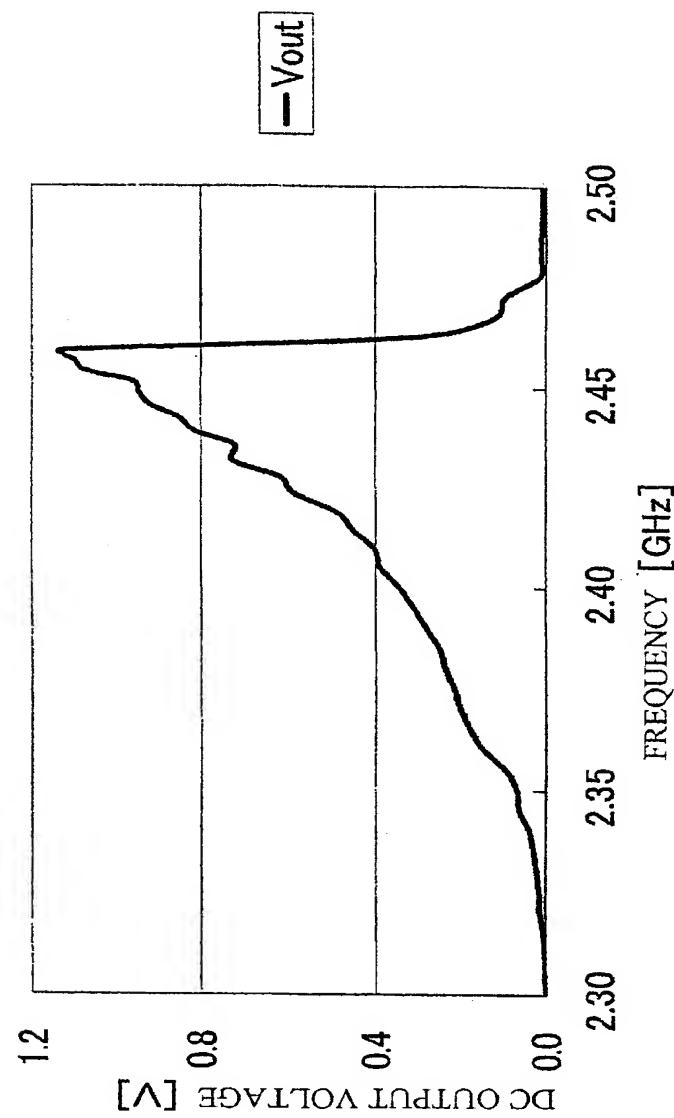


FIG. 18

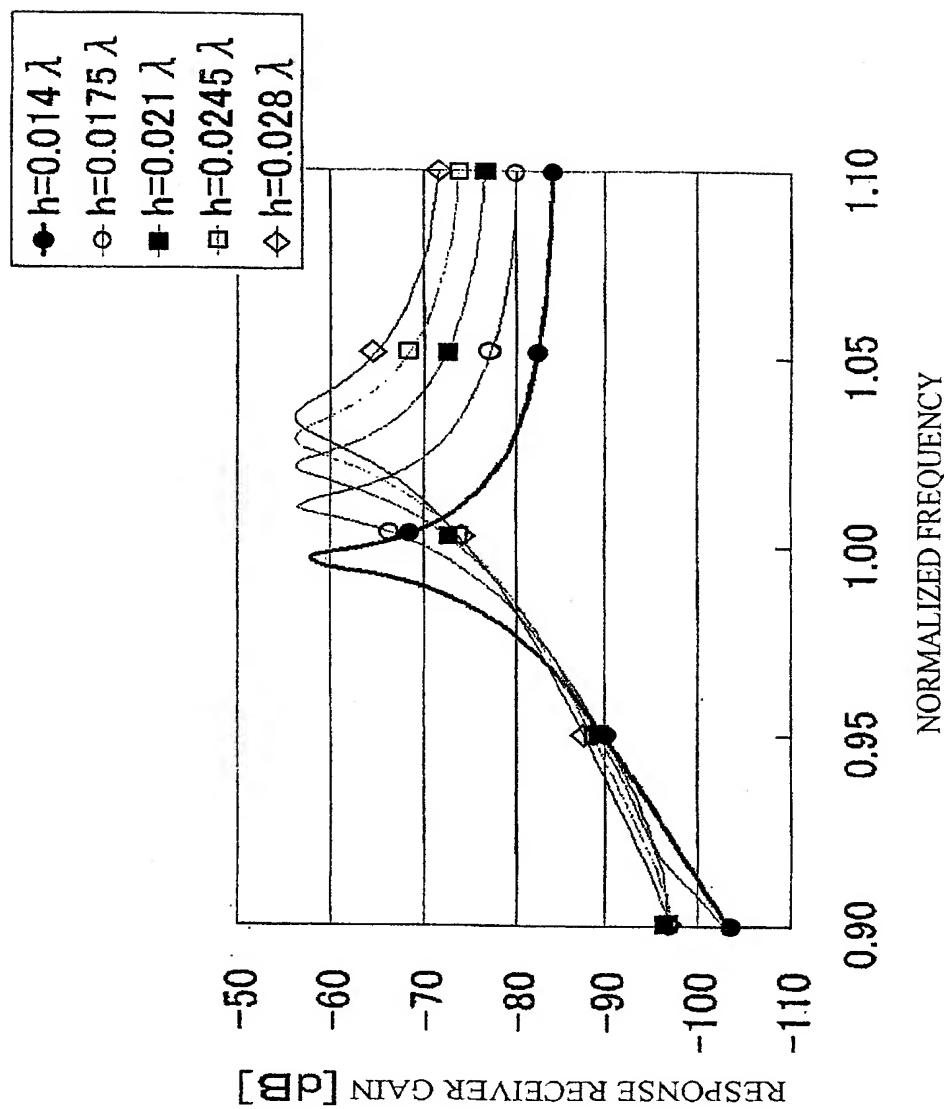


FIG. 19

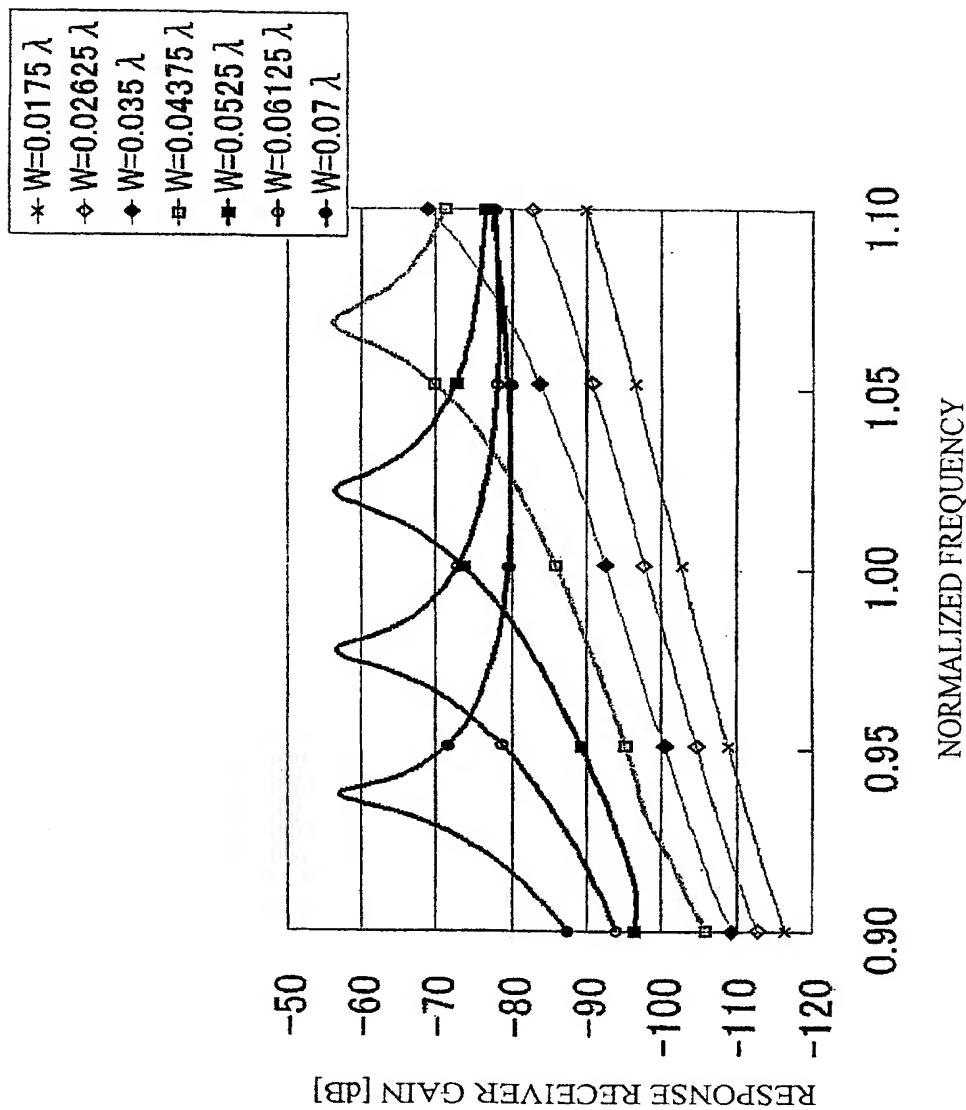


FIG. 20

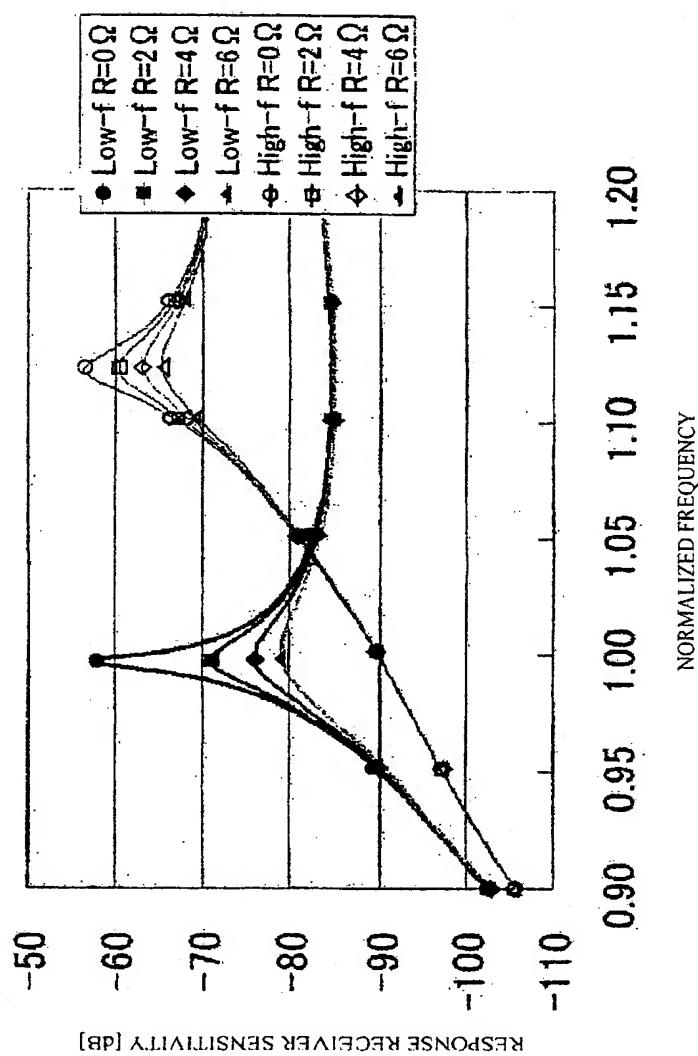


FIG. 21

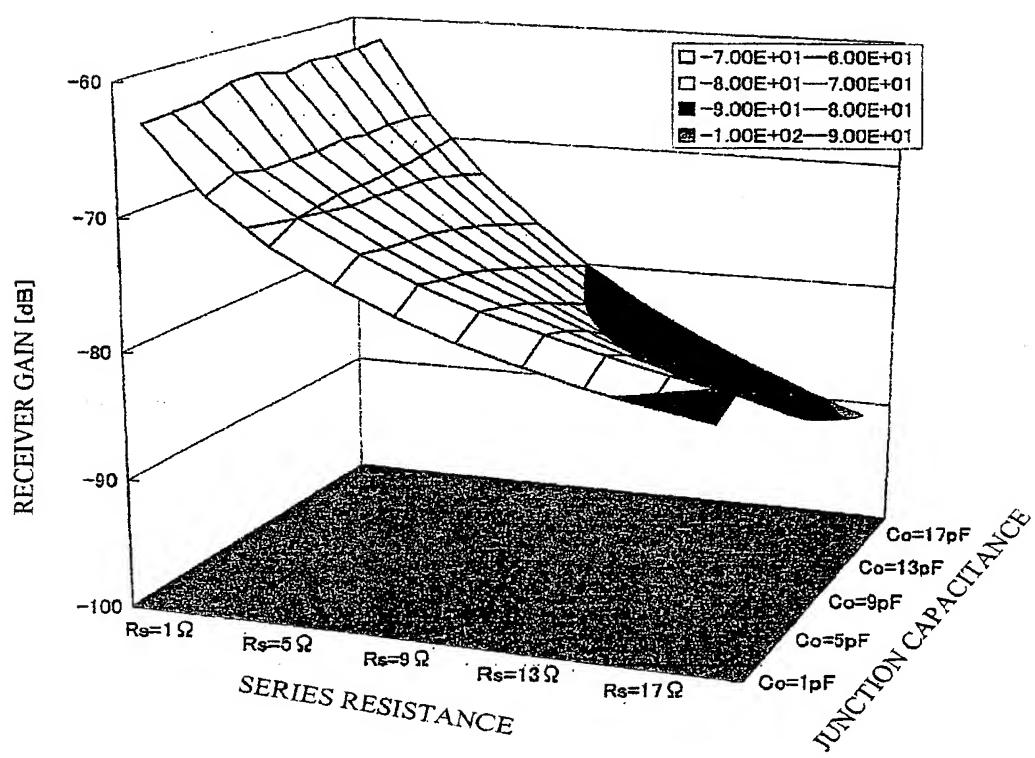


FIG. 22

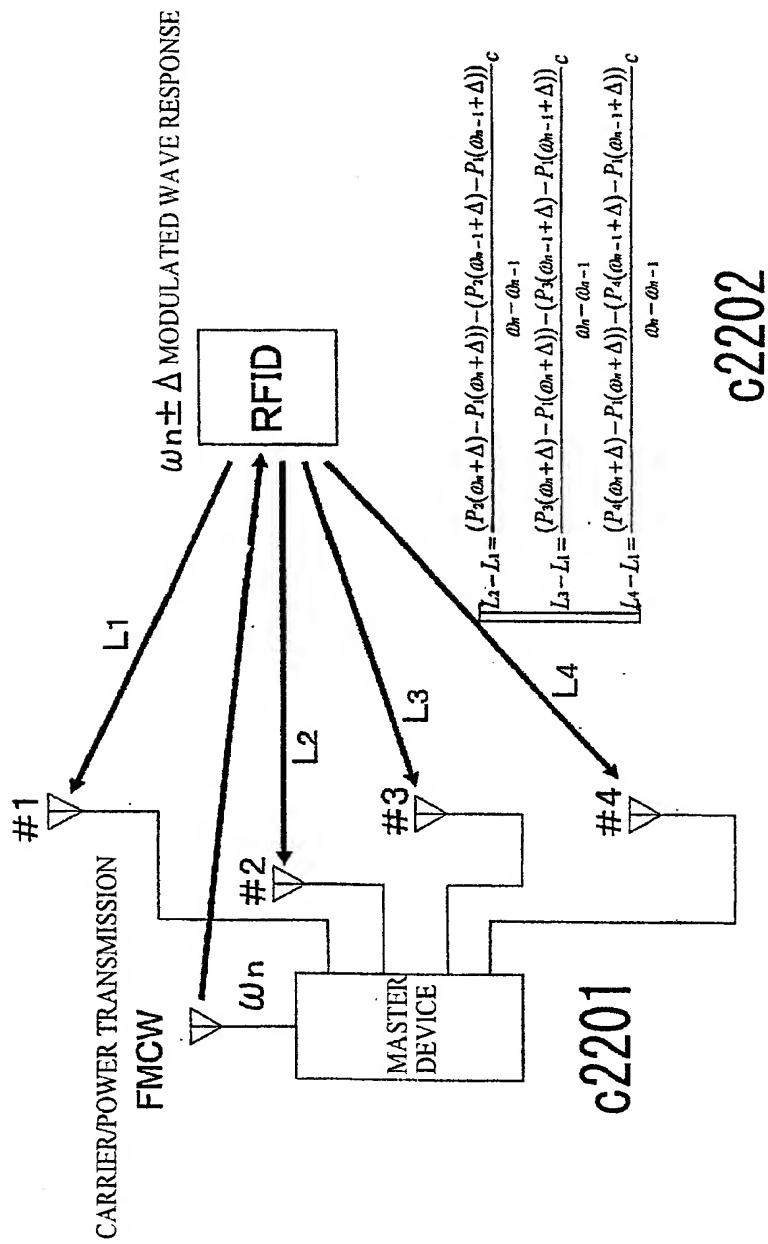


FIG. 23

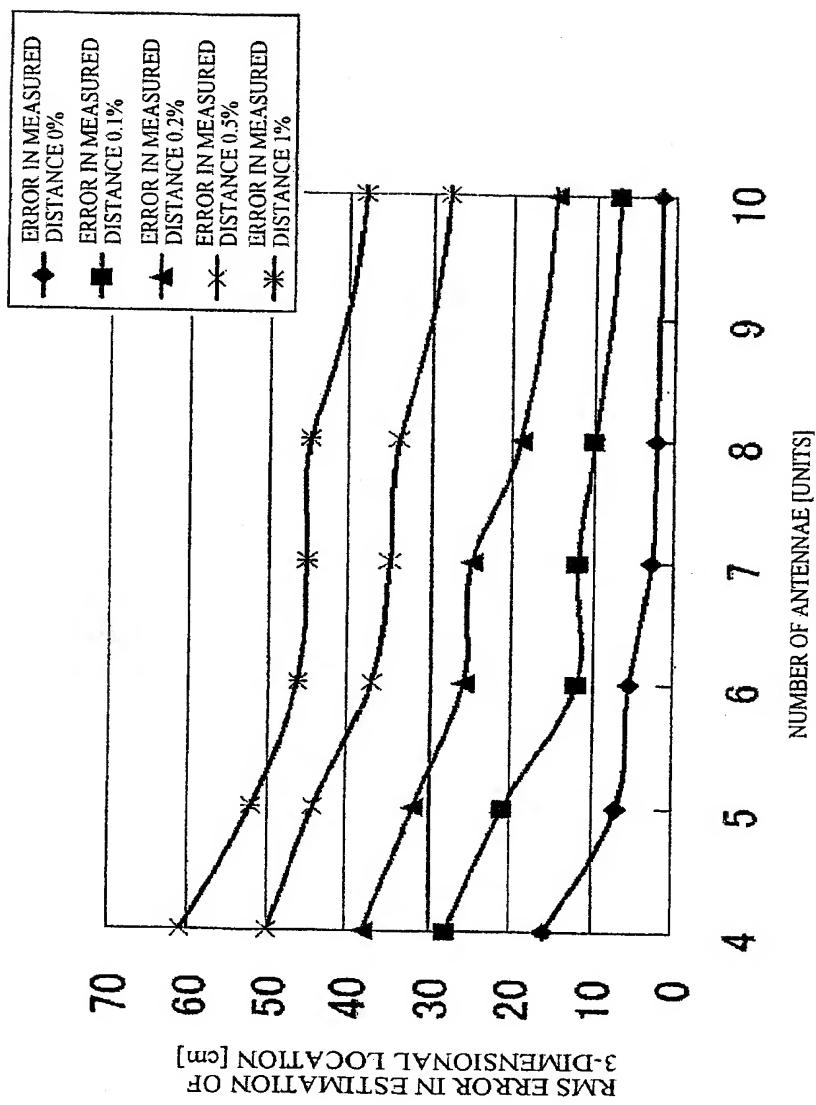


FIG. 24

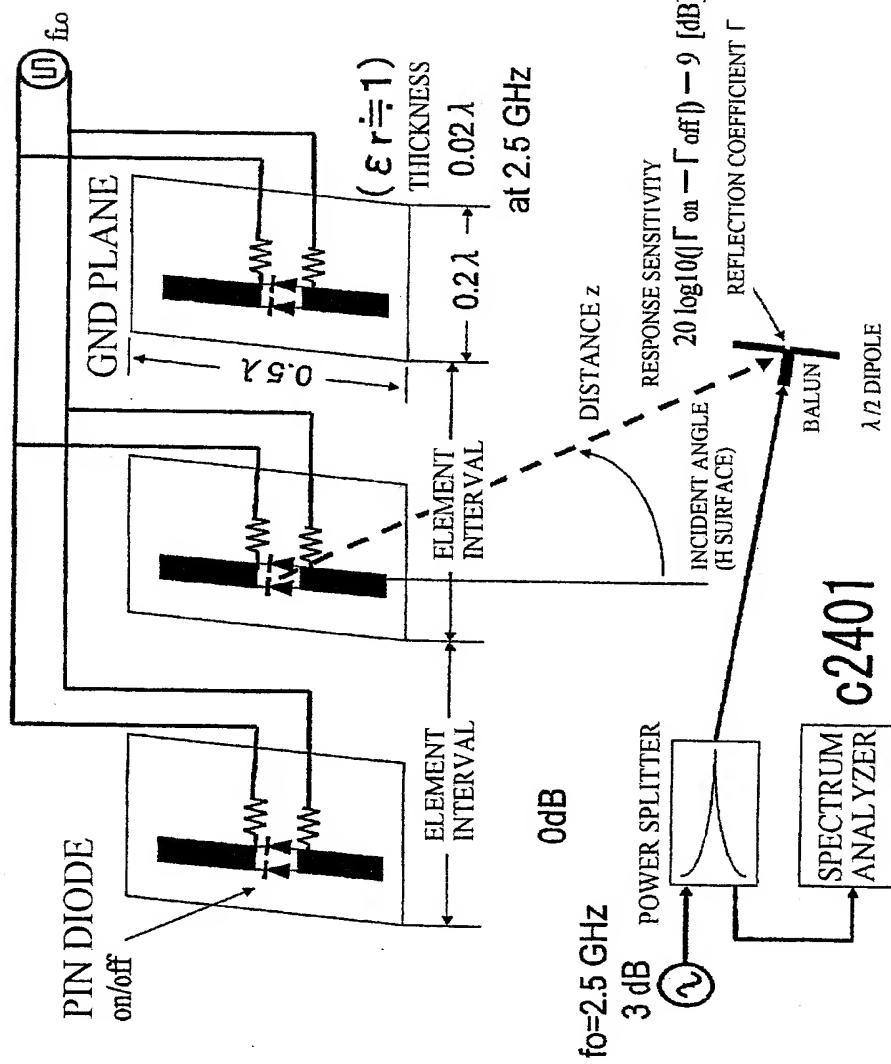


FIG. 25

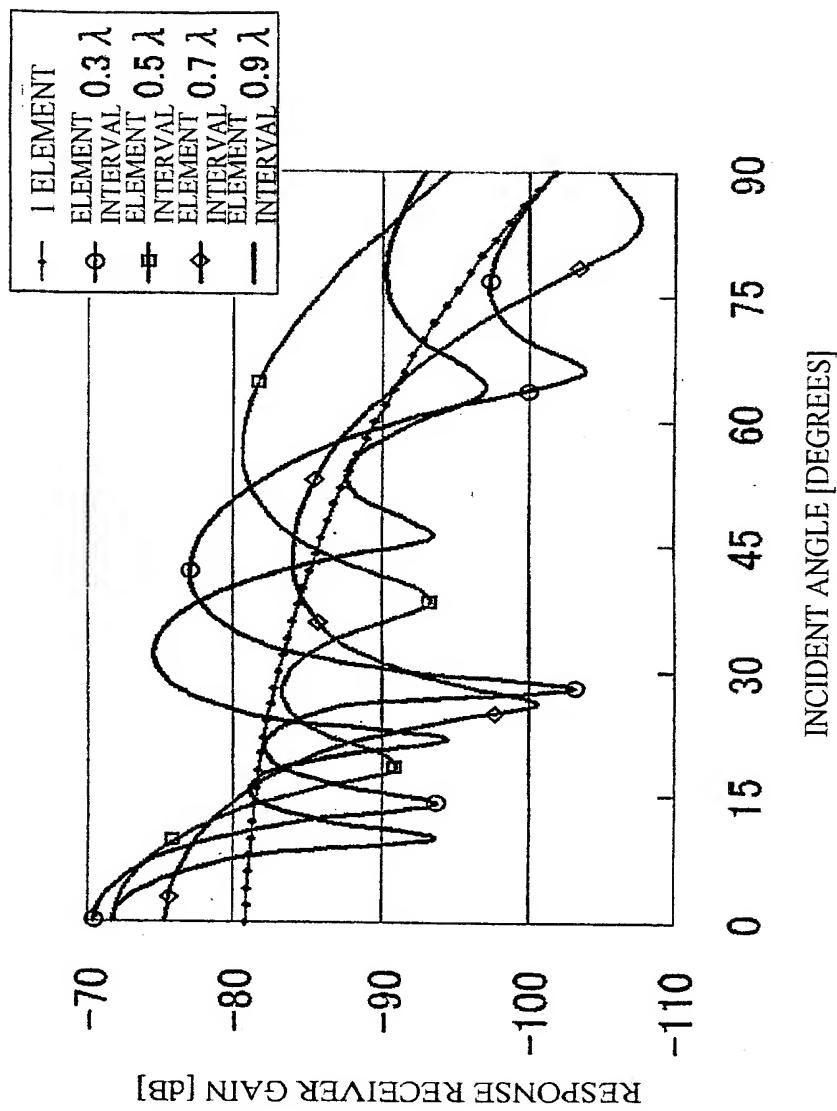


FIG. 26

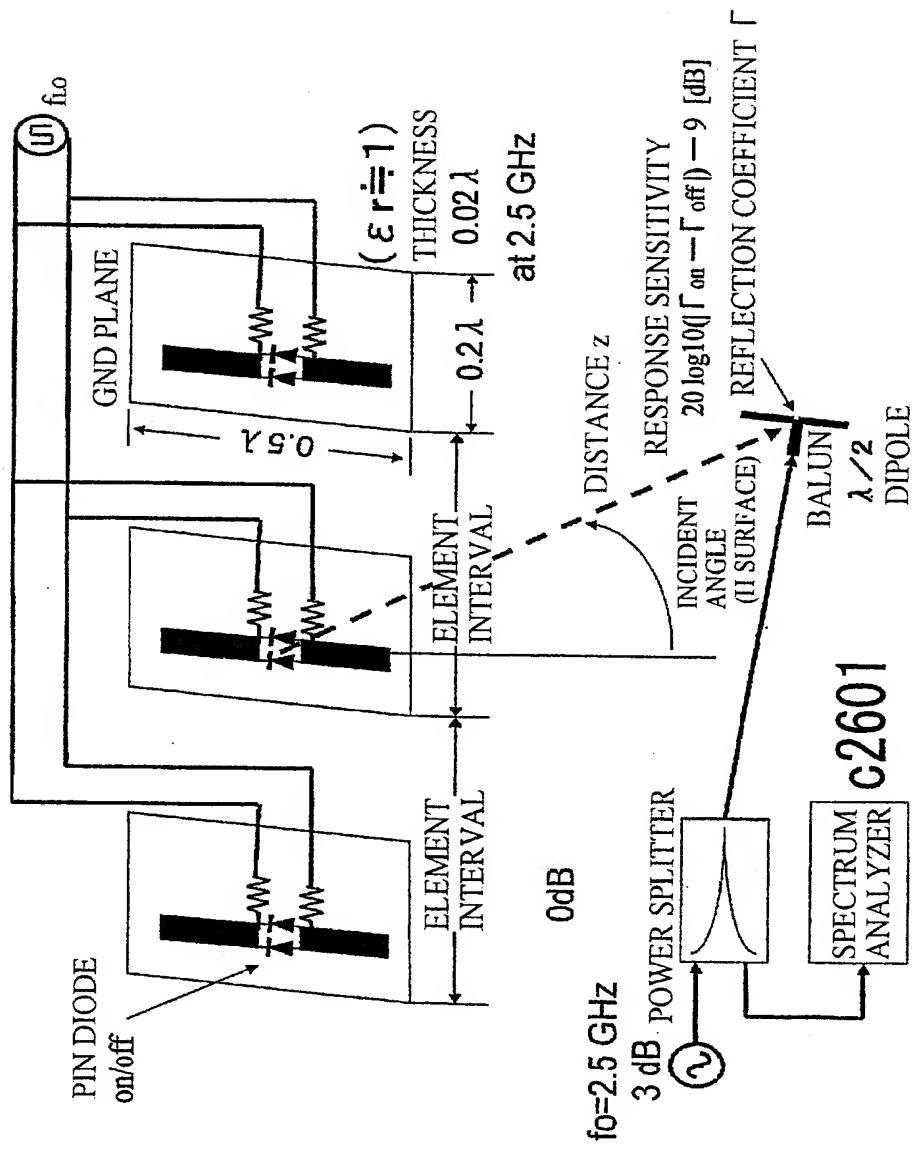


FIG. 27

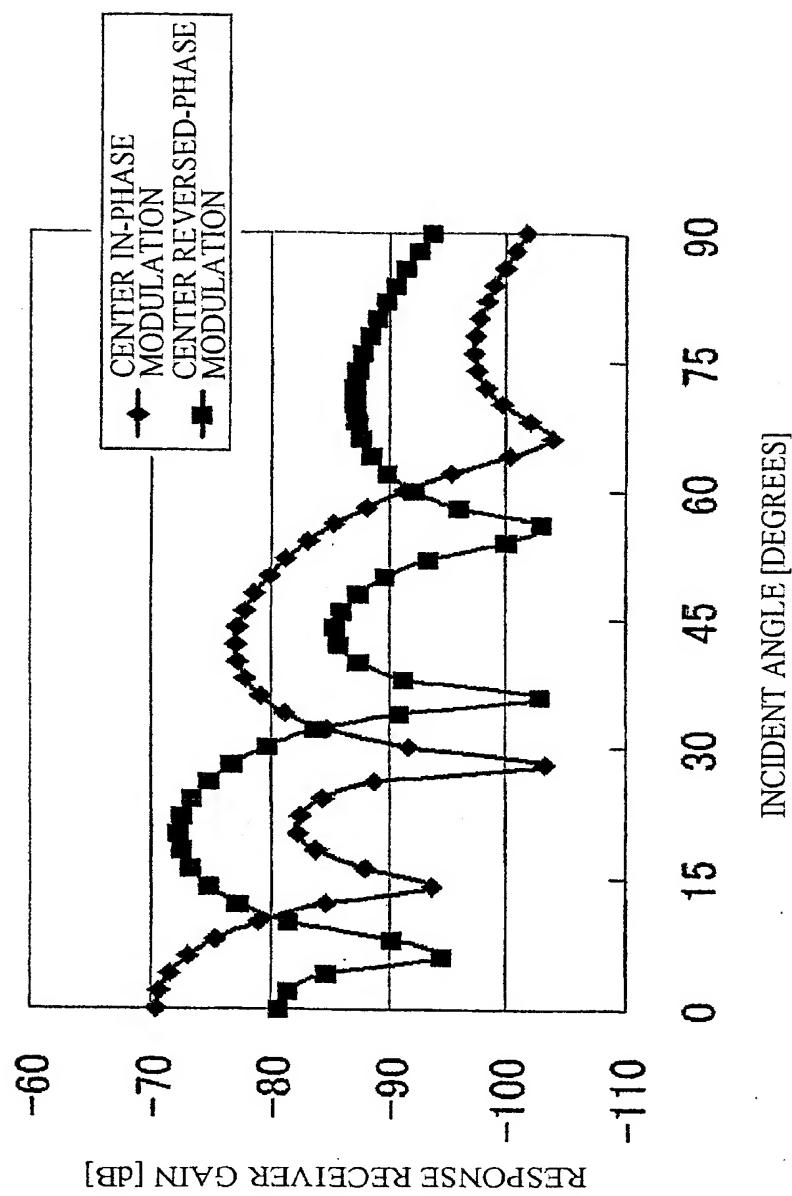


FIG. 28

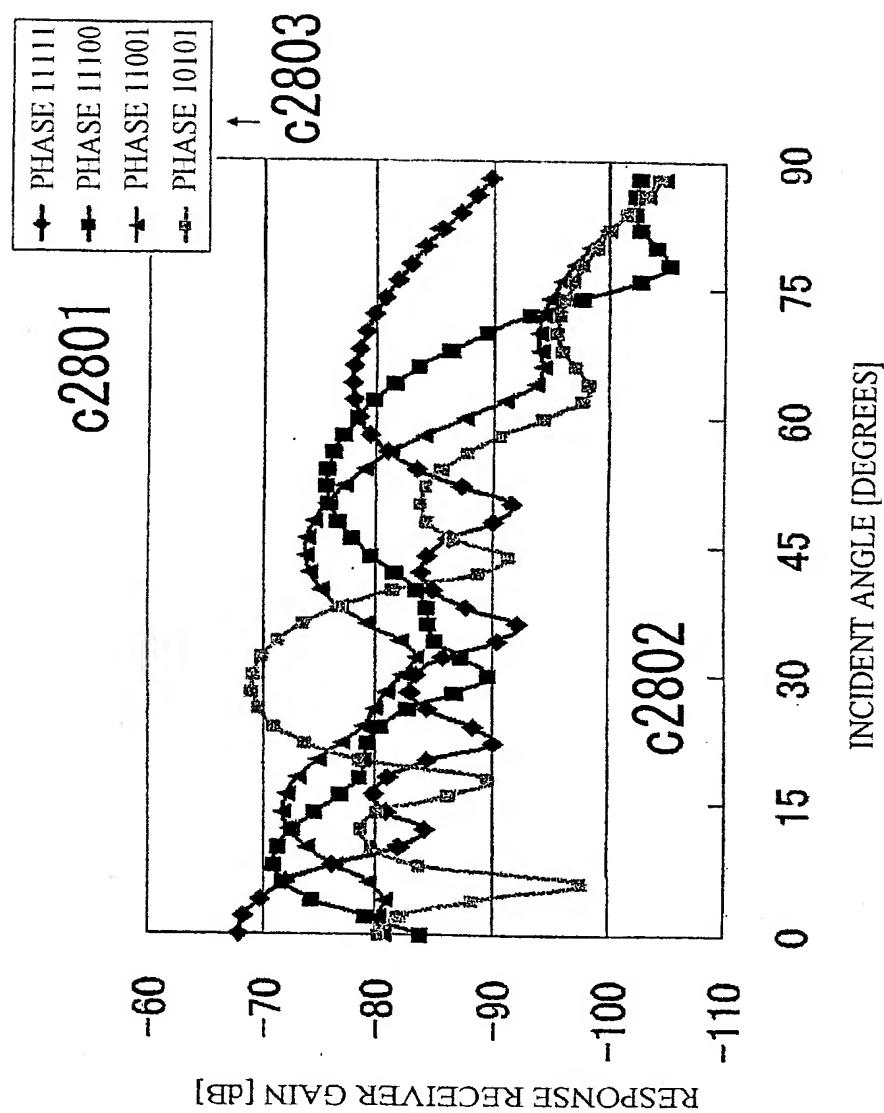


FIG.29

```
real*4 ep(5), x(5), y(5), z(5), xs(5), ys(5), zs(5)
real*4 al(200), bl(200), cl(201)

iij=1234556
f0=0.05
dih=15.0/f0      ! cm ](1)
na=16
write(*,10)
format(' Enter the location of x, y, z (cm) : '$) (2)
read(*,* ,end=90) xp, yp, zp

call marray(xp, yp, zp, na, cl) (3)
do i=2, na+1
    verr=ran(iij)
    al(i-1)=cl(i)*(1.0+(verr-0.5)*0.001)-cl(1) ! noise 0.1 %
end do
write(*,*)    <L(cm)', (al(i), i=1, na)
write(*,*) 

call mcycle(na, dih, al) (5)
do j=1, 5
    ep(j)=1.0e20
end do

do ix=-30, 30
    xp=float(ix)*10.0
    do iy=-30, 30
        yp=float(iy)*10.0
        do iz=-30, 30
            zp=float(iz)*10.0 ](6)
        call marray(xp, yp, zp, na, cl) (7)
        do i=2, na+1
            bl(i-1)=cl(i)-cl(1)-al(i-1) (8)
        end do

        call mcycle(na, dih, bl) (9)
        er=0.0
        do i=1, na
            er=er+bl(i)**2 (10)
        end do
        do i=1, 5
            if (er .lt. ep(i)) then
                if (i .ne. 5) then
                    do j=5, i+1, -1
                        ep(j)=ep(j-1)
                        x(j)=x(j-1)
                        y(j)=y(j-1)
                        z(j)=z(j-1)
                    end do
                end if
                ep(i)=er
                x(i)=xp
                y(i)=yp
                z(i)=zp
            go to 30 ](11)
        end do
    end do
end do
90 continue
```

FIG.30

```
      end if
      end do
      continue
   end do
   end do
end do

do i=1,5
  xs(i)=x(i)
  ys(i)=y(i)
  zs(i)=z(i)
end do

write(*,*) ' RMS error (cm)          x           y           z    (12)
do i=1,5
  write(*,*) sqrt(ep(i)/float(na)), x(i), y(i), z(i)
end do

do m=1,5
  x0=xs(m)
  y0=ys(m)
  z0=zs(m)
do ix=-15,15
  xp=float(ix)+x0
  do iy=-15,15
    yp=float(iy)+y0
    do iz=-15,15
      zp=float(iz)+z0
      call marray(xp,yp,zp,na,c1)
      do i=2,na+1
        b1(i-1)=c1(i)-c1(1)-a1(i-1)
      end do
      call mcycle(na,d1h,b1)
      er=0.0
      do i=1,na
        er=er+b1(i)**2
      end do
      do i=1,5
        if (er .lt. ep(i)) then
          if (i .ne. 5) then
            do j=5,i+1,-1
              ep(j)=ep(j-1)
              x(j)=x(j-1)
              y(j)=y(j-1)
              z(j)=z(j-1)
            end do
          end if
          ep(i)=er
          x(i)=xp
          y(i)=yp
          z(i)=zp
        go to 35
      end if
    end do
  end do
end do
```

(13)

FIG.31

```
      continue
      end do
      end do
      end do

      write(*, *)
      write(*, *) sqrt(ep(1)/float(na)), x(1), y(1), z(1)  (14)
      write(*, *)
      go to 20

      stop
      end

      subroutine marray(xp, yp, zp, na, cl)
      real*4 cl(1)

      cl(1)=sqrt(xp*xp+yp*yp+(zp+50.0)**2)
      do i=2,na+1
         ixz=i/3
         iyz=i-ixz*3
         xm=float(ixz-1)*50.0-10.0
         ym=float(iyz-1)*50.0+10.0
         cl(i)=sqrt((xp-xm)**2+(yp-ym)**2+zp*zp)
      end do

      return
      end

      subroutine mcycle(na, dlh, al)
      real*4 al(1)

      do i=1,na
         continue
         if (al(i) .gt. dlh) then
            al(i)=al(i)-dlh
            if (al(i) .le. dlh) go to 46
            go to 40
         end if
         continue
         if (al(i) .lt. -dlh) then
            al(i)=al(i)+dlh
            if (al(i) .ge. -dlh) go to 46
            go to 45
         end if
         continue
      end do

      return
      end
```

FIG.32

Enter the location of x, y, z (cm) : 152, -203, 56
 ΔL (cm) 67.67562 -38.21133 -1.487458 39.09471
-69.24731 -27.88023 16.30007 -91.74537 -46.11990
0.9732714 -102.0754 -54.30361 -5.570741 -98.28325
-51.46763 -3.269386

RMS error (cm) x y z
0.6834297 150.0000 -200.0000 60.00000
0.8562734 150.0000 -190.0000 50.00000
1.116775 150.0000 -200.0000 50.00000
1.163736 160.0000 -230.0000 70.00000
1.216863 160.0000 -220.0000 60.00000
8.4395386E-02 152.0000 -203.0000 56.00000

Enter the location of x, y, z (cm) : 22, 123, -89
 ΔL (cm) 5.506481 57.46710 16.50204 -17.27929
55.74849 14.06553 -20.41722 66.89948 28.19106
-2.332703 89.04320 55.22502 29.83902 119.4193
90.37129 69.39222

RMS error (cm) x y z
1.445567 20.00000 130.0000 -90.00000
1.754374 20.00000 130.0000 -100.0000
1.951296 20.00000 120.0000 -80.00000
2.345274 20.00000 120.0000 -90.00000
2.709345 20.00000 140.0000 -100.0000
6.2024966E-02 22.00000 123.0000 -89.00000

Enter the location of x, y, z (cm) : 60, 161, 5
 ΔL (cm) -23.45399 32.54938 -13.85323 -57.41031
21.66080 -27.96993 -77.36571 22.85288 -26.38201
-74.96463 36.05470 -9.367880 -51.50449 59.00156
18.86572 -15.62937

RMS error (cm) x y z
1.358104 60.00000 160.0000 10.00000
1.400364 60.00000 160.0000 0.0000000E+00
1.561480 60.00000 170.0000 0.0000000E+00
1.779230 60.00000 170.0000 10.00000
1.850774 60.00000 150.0000 10.00000
4.4650473E-02 60.00000 161.0000 5.000000

Enter the location of x, y, z (cm)